Folding door fitting for 1 folding door with 2 panels **WingLine 780**







Broad and strong

Attractive styling, fast assembly and load-bearing function – the WingLine 780 combines all these qualities in a very effective design.

A simple cabinet construction is sufficient, with no necessity to reinforce the top panel even with wider-type doors.

Unsurpassed also is the way in which its load-bearing function is teamed up with the benefits of rapid assembly: once assembled, the fitting is simply clipped into the runner profile where it is secured in place by two guide rollers.

- Suitable for use throughout the home
- With runner profile on top panel
- Runner with load-bearing function
- Optionally with bottom guide
- For wooden doors or wood framed doors
- Toolless quick-connect door assembly
- Cabinet design also suitable for hinged doors



Technical brief:

- Door weight max. 10 kg/door panel
- Door panel height: max. 2200 mm
- Door panel width 400 500 mm
- Side-mounting with Intermat 9943 fast-assembly concealed hinge. Sensys hinge 8645i can be used on doors of up to 22 mm thickness.

Folding door fitting WingLine 780 for 1 folding door with 2 panels

System components

Runner profile

- · Screw-on version
- · Length 2000 mm

Order no. 1 079 089

Aluminium self-colour



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- Predrilled
- · Screw-on version
- · Length 2000 mm
- · Aluminium silver anodised



Order no.	PU
0 072 919	4

WingLine 780 set 1 with bottom guide

• For door heights up to 2200 mm

Mounting option	Order no.	PU
Left fitted	0 070 971	1 set
Right fitted	0 070 972	1 set

WingLine 780 set 2 without bottom guide

• For door heights up to 900 mm

Mounting option	Order no.	PU
Left fitted	9 080 212	1 set
Right fitted	9 080 213	1 set

Right/left-hand set contains:



Runner for fast assembly

- · With 1 concealed hinge/spring
- Nickel-plated steel/ grey plastic

Set 1 pcs	Set 2 pcs
2	2



Drilling template for centre hinge

 For adjusting reveals from 1 mm to 4 mm

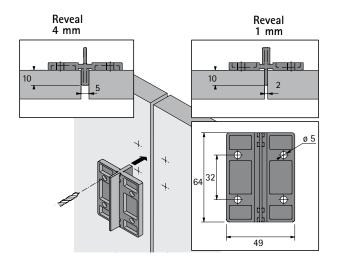
Set 1 pcs	Set 2 pcs
2	2



Folding door hinge

- · For fast assembly
- · Screw-on version
- Nickel-plated steel/ grey plastic

Set 1 pcs	Set 2 pcs
4	2





Guide

- For fast assembly
- With 3 guide rollers and 1 concealed hinge/spring
- Nickel-plated steel/black plastic

Set 1 pcs	Set 2 pcs
1	-

Tungsten carbide drill bit ø 35 mm for runner and guide

- · Shaft 10 mm, cylindrical
- · For upright and hand drills only



Order no.	PU
0 046 071	1

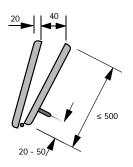
Intermat 9943 or Sensys 8645i hinges/mounting plates should be ordered separately

Folding door system

- ▶ WingLine 780 / loading capacity 10 kg
- **Technical Information**

WingLine 780

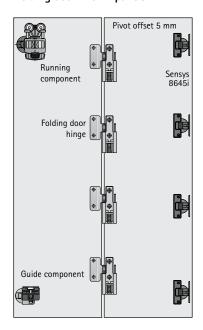
2-panel door set

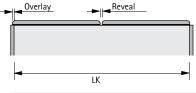


2-panel folding door

Panel width max. 1000 mm Door weight/panel max. 20 kg Door panel height max. 2200 mm

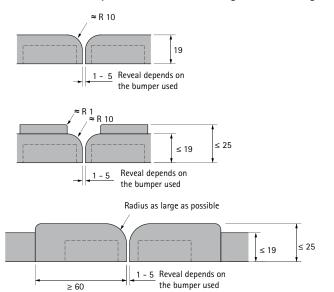
Folding door with 2 panels



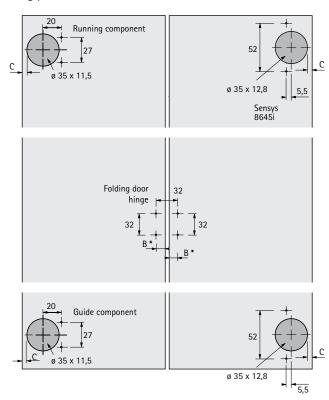


* B Hole spacing mm	13,5	14	14,5	15	15,5
Reveal mm	5	4	3	2	1

Recommended door panel contours for reducing risk of crushing



Drilling pattern



Calculation of door width / door panels

= inside cabinet width + (2 x overlay*) Door width Door panel width = inside cabinet width $- (1 \times reveal)$ + $(2 \times \text{overlay}^*) \div 2$

33

* Overlay: max. 15 mm, C dimension 5 mm

Hinges / mounting plates should be ordered separately

Hettich Technik für Möbel